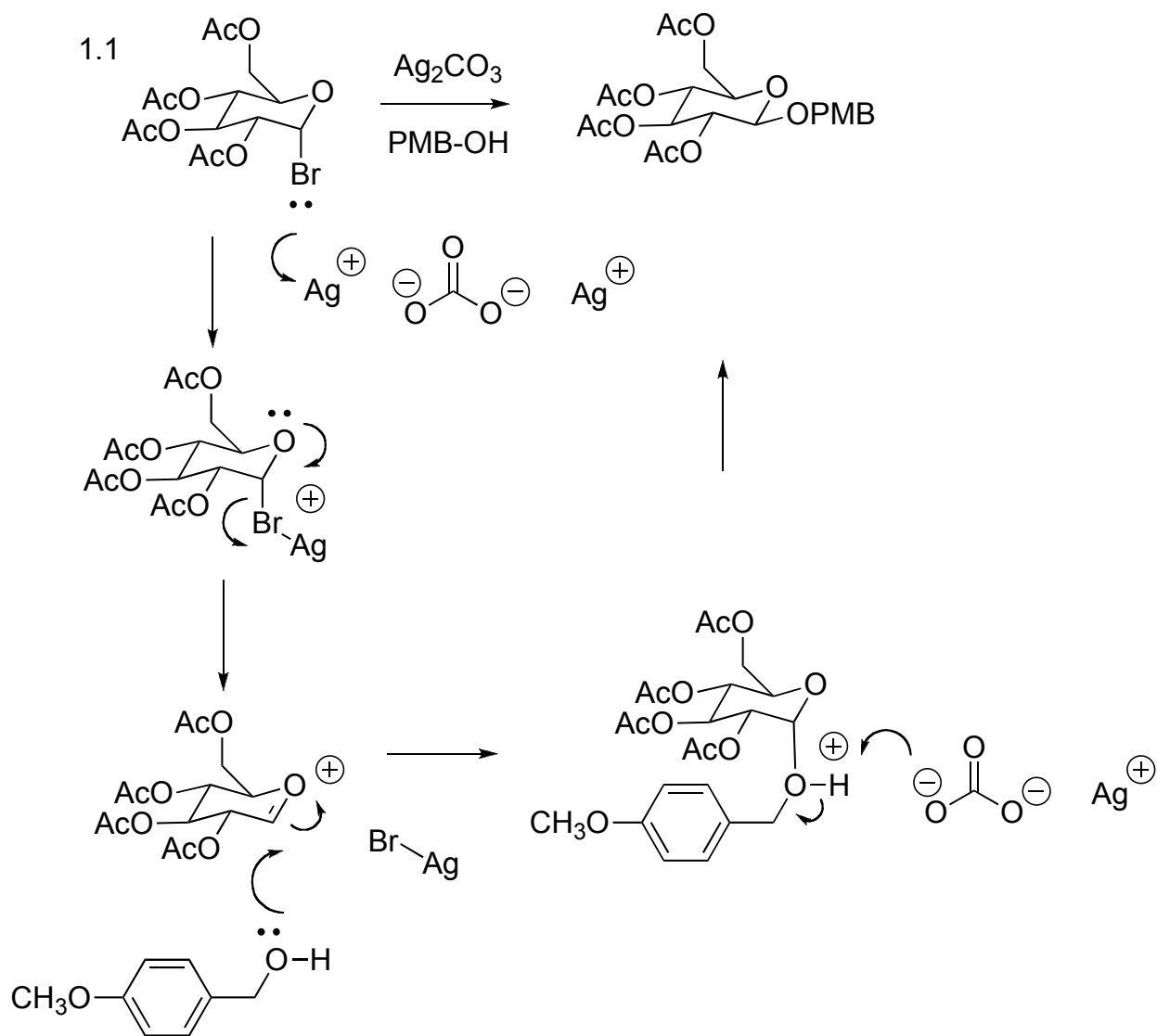
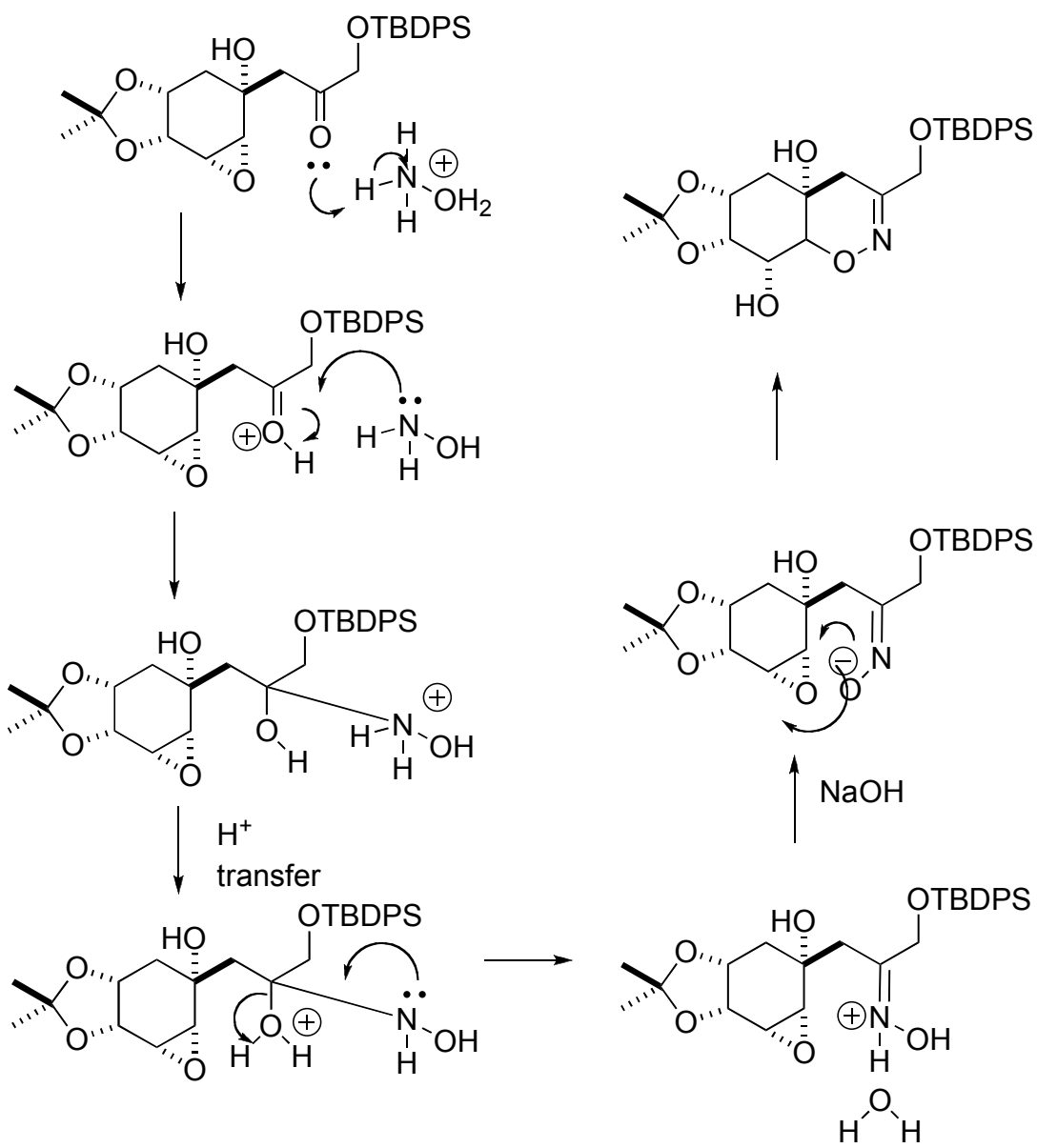
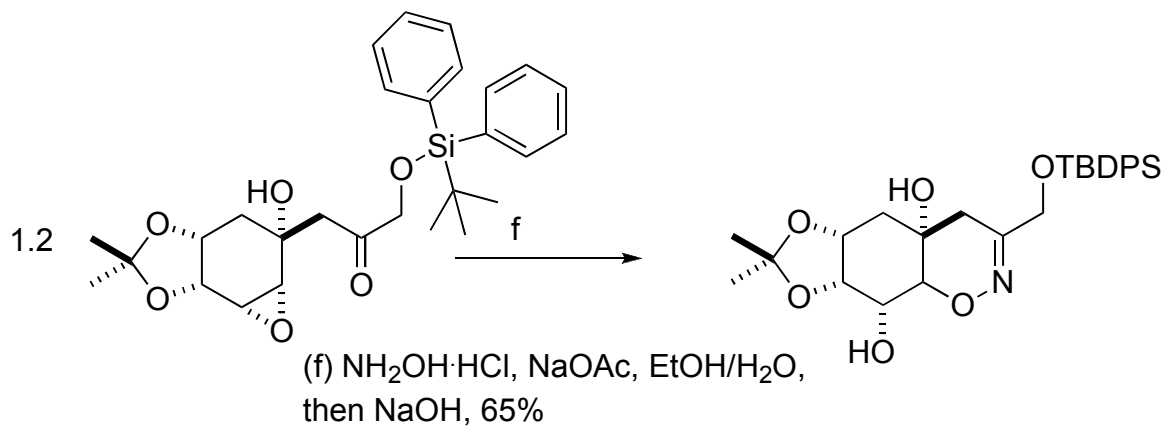
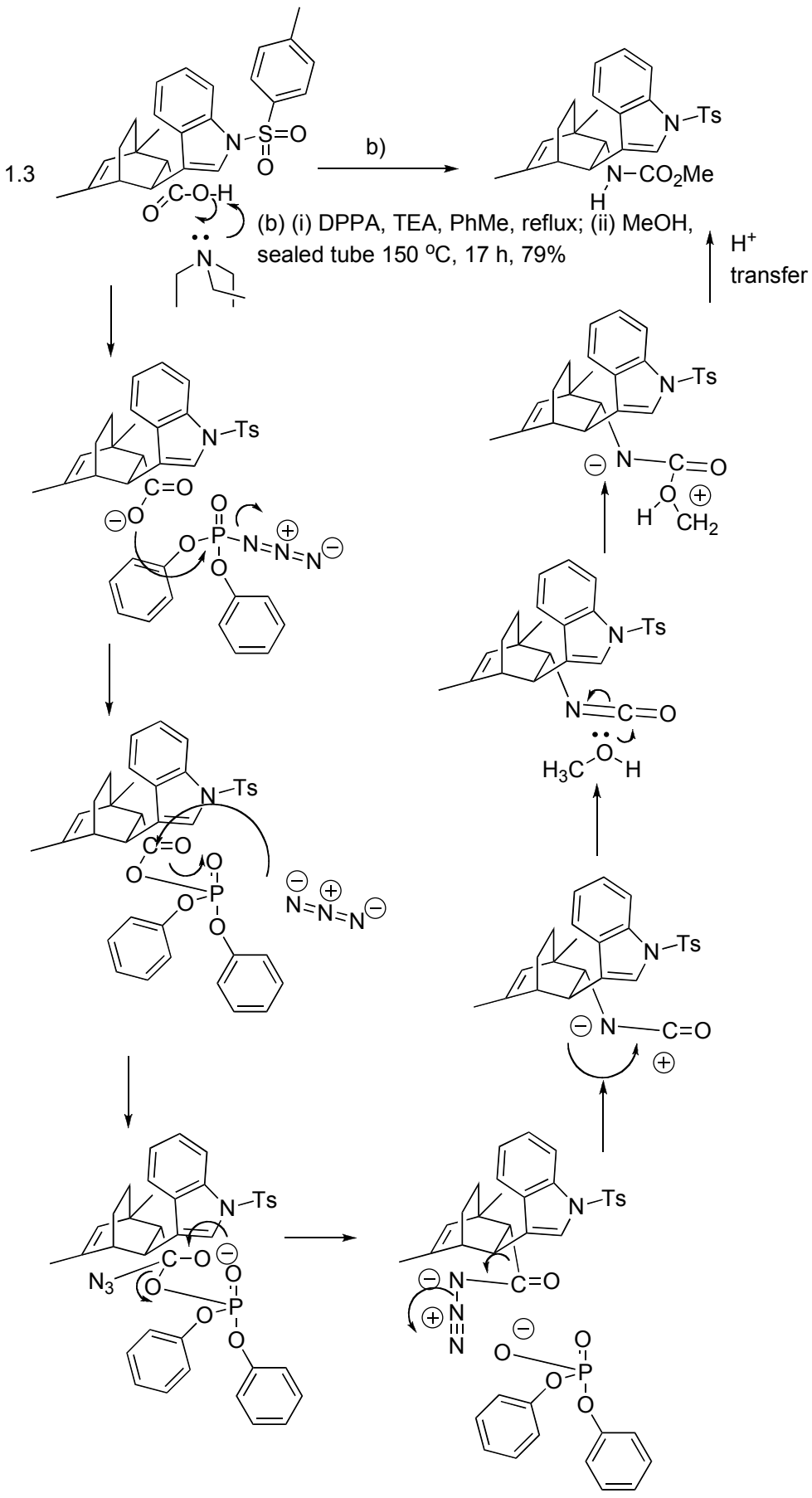
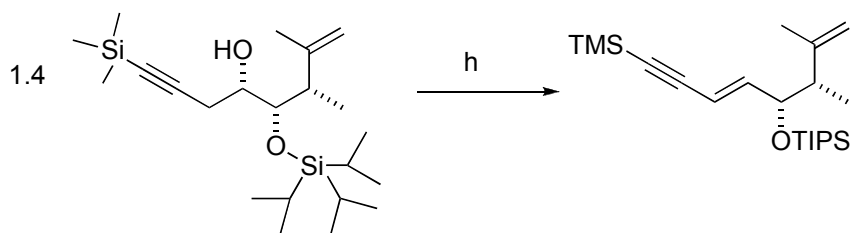


Chem 635
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Answer Key

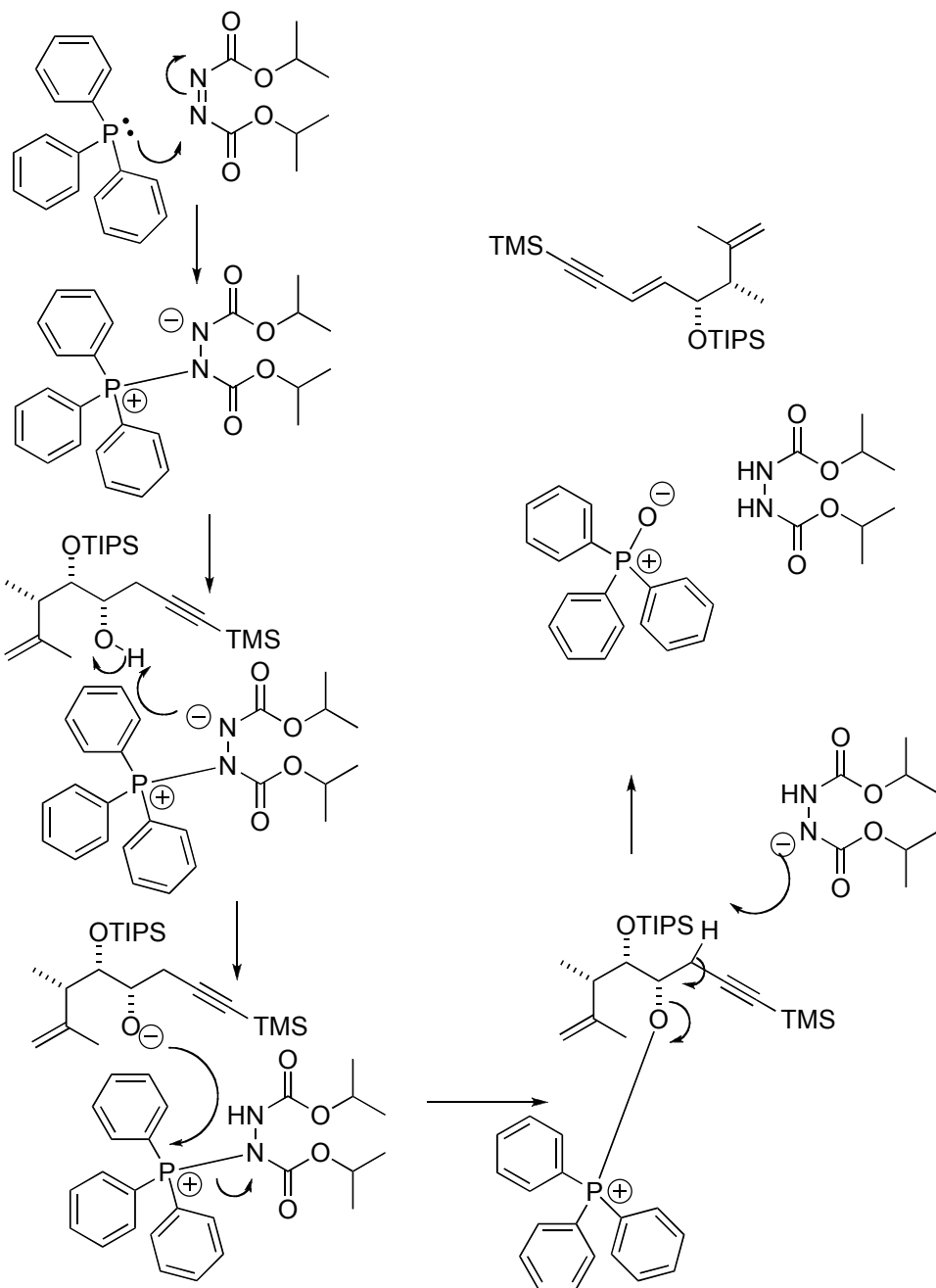








(h) 3.0 equiv of PPh_3 , 3.0 equiv of diisopropylazodicarboxylate, toluene, 80°C , 20 min, 8:1 *E/Z*, 75%



1.5

